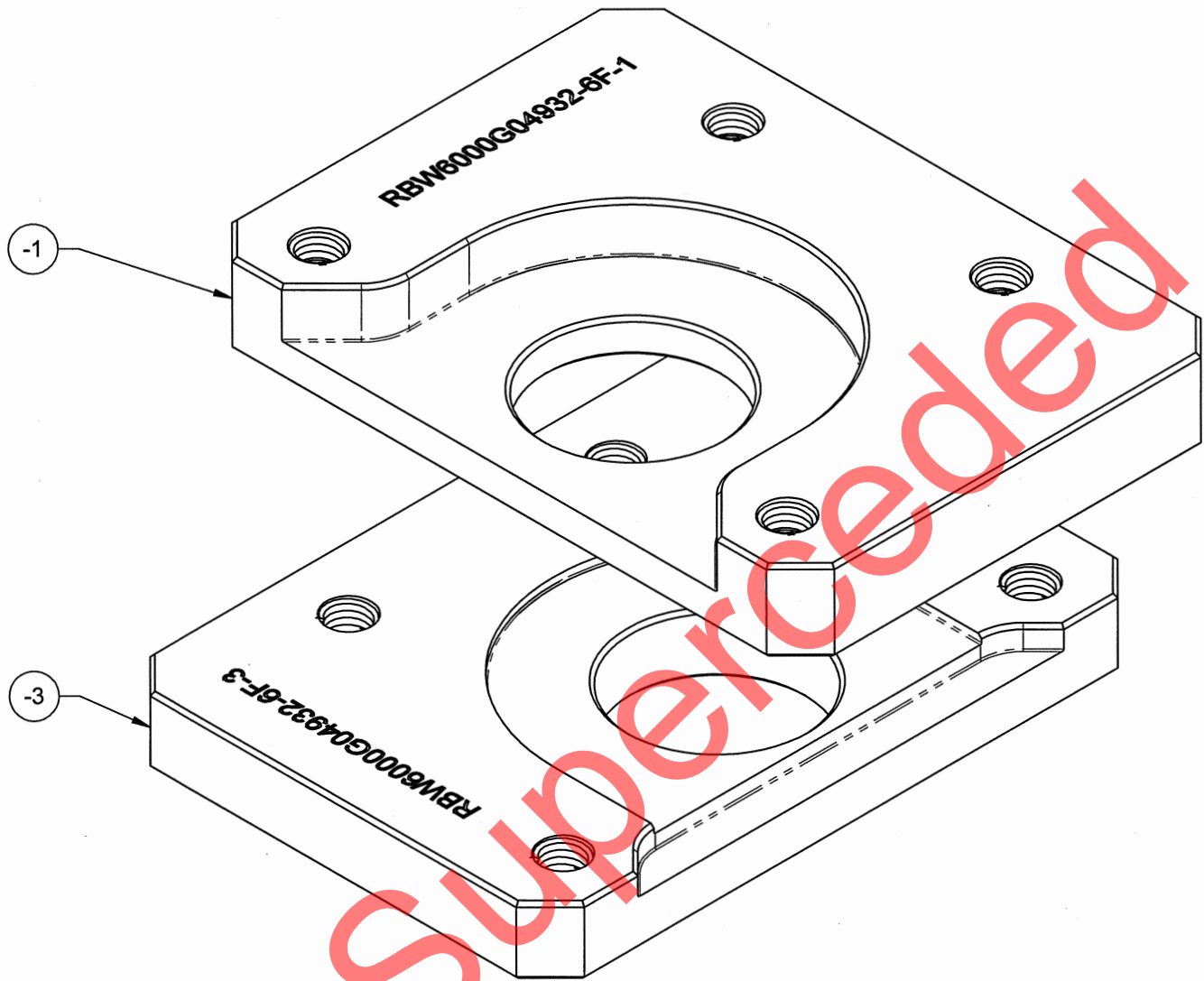


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6000G04932-6F-1	M/R SCISSOR VISE ASSY 1
-3	1	RBW6000G04932-6F-3	M/R SCISSOR VISE ASSY 2

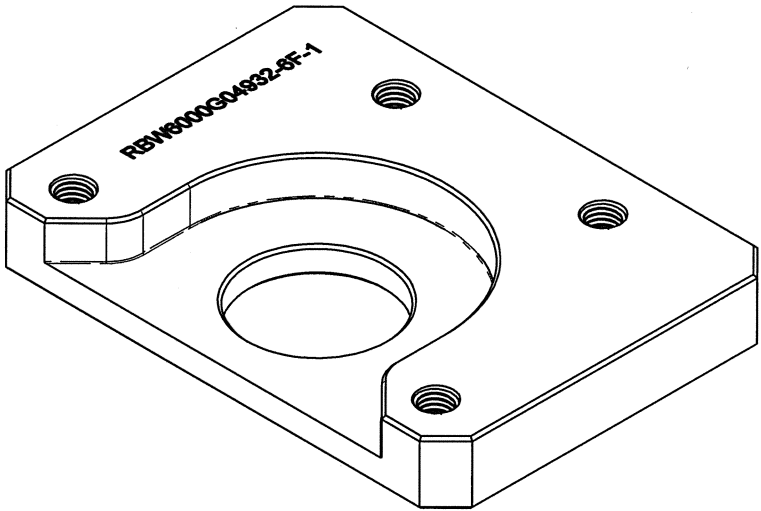
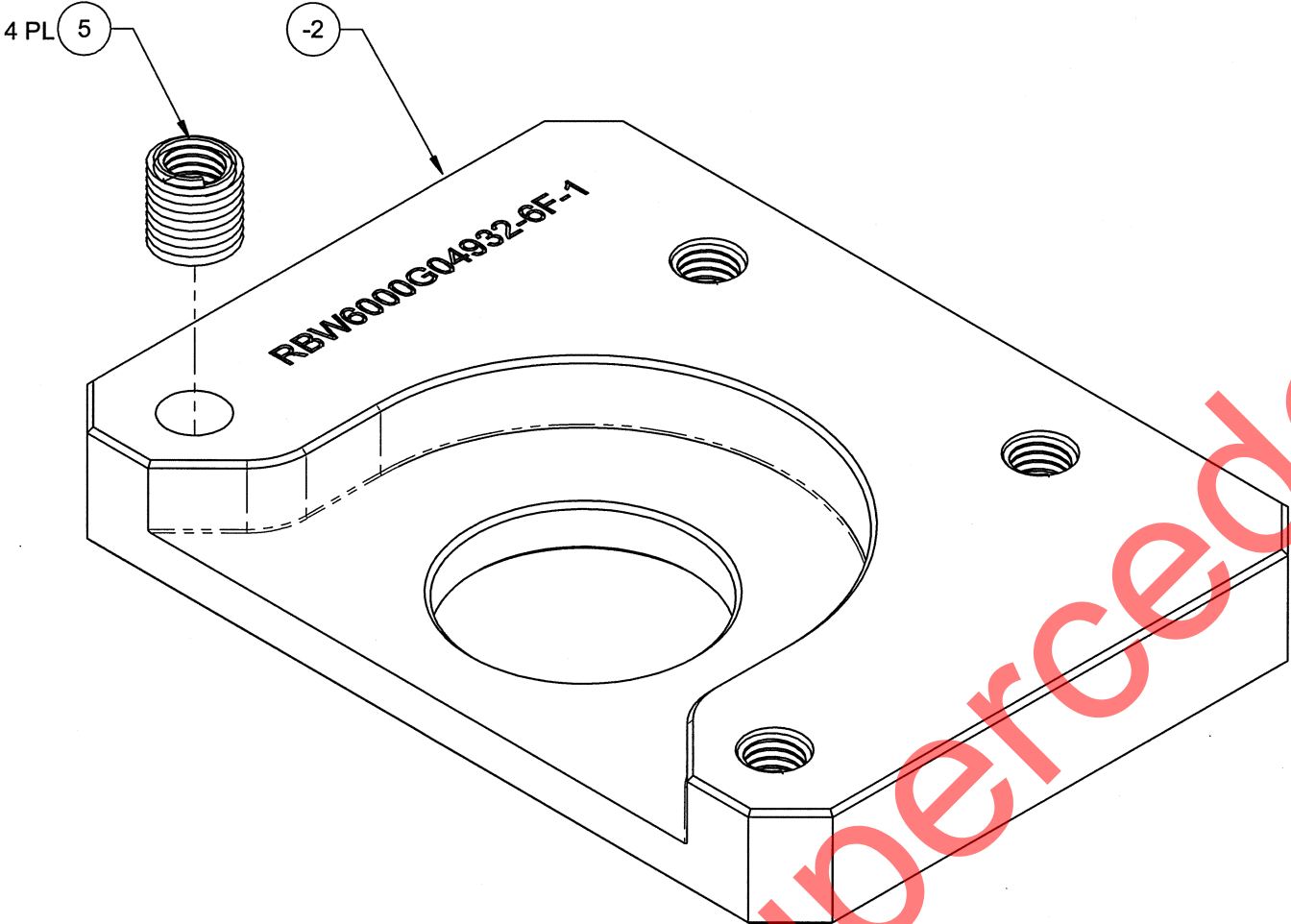


**RBW6000G04932-6F M/R SCISSOR VISE ASSY**

NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) IDENTIFICATION: N/A

A	NEW ISSUE	19-853	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA TOOL PART # <b>RBW6000G04932-6F</b> REV. A SHEET 1 OF 5 TITLE <b>M/R SCISSOR VISE ASSY</b> SCALE NTS © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	VM		
CHECKED	KPT		
MFG. APPR.	RQ		
APPROVED	✓		
DATE	2019-08-13		



ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6000G04932-6F-2	M/R SCISSOR VISE PLATE 1
5	4	MS21209F4-15	SS HELICAL INSERT 1/4"-28 X 3/8" LG.

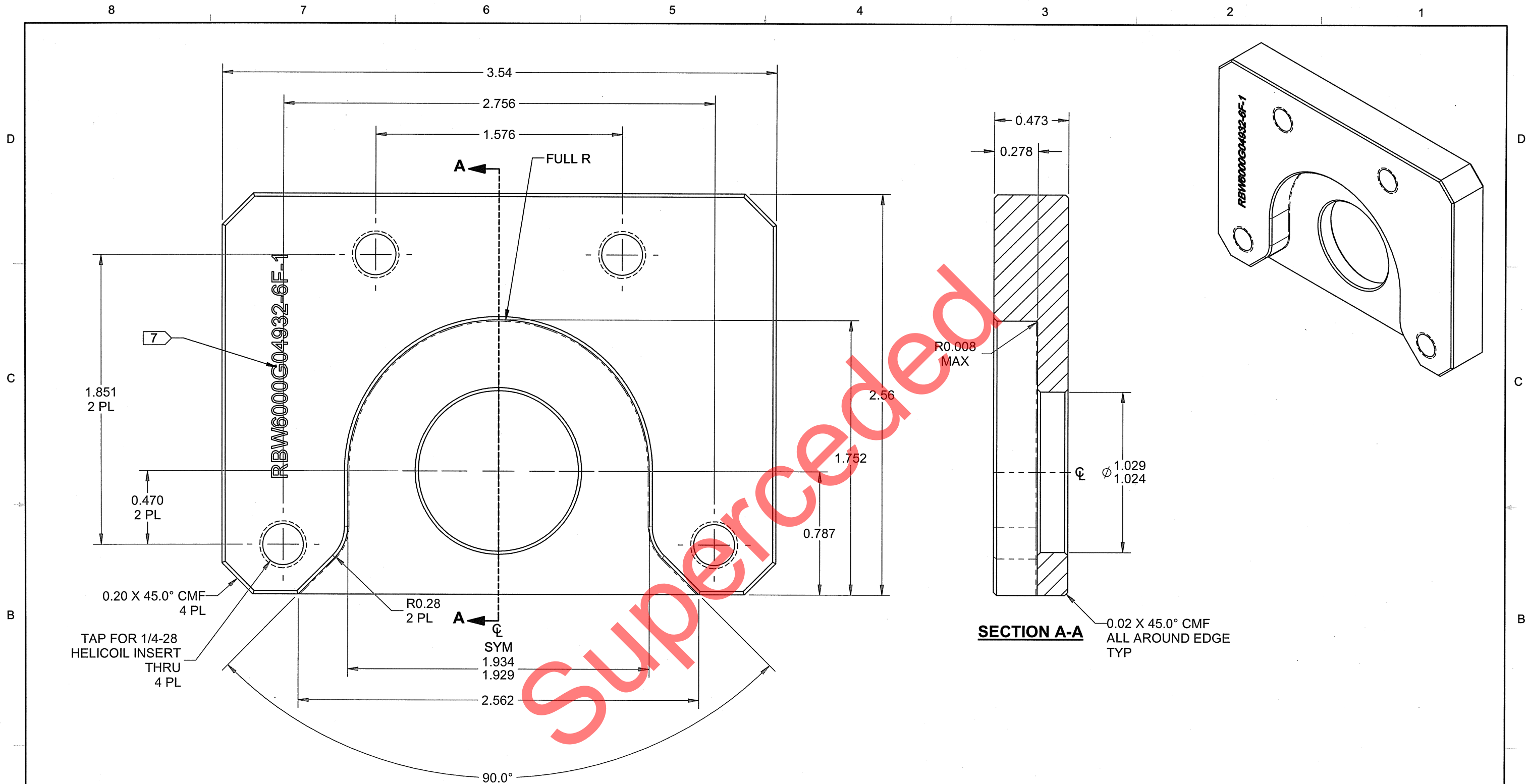


**RBW6000G04932-6F-1 M/R SCISSOR VISE ASSY 1**

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART # <b>RBW6000G04932-6F</b>	REV. A
MFG. APPR.	RQ		SHEET 2 OF 5
APPROVED		TITLE <b>M/R SCISSOR VISE ASSY</b>	SCALE NTS 
DATE	<b>2019-08-13</b>	<b>COPYRIGHT © 2019 BY DART AEROSPACE LTD</b> <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

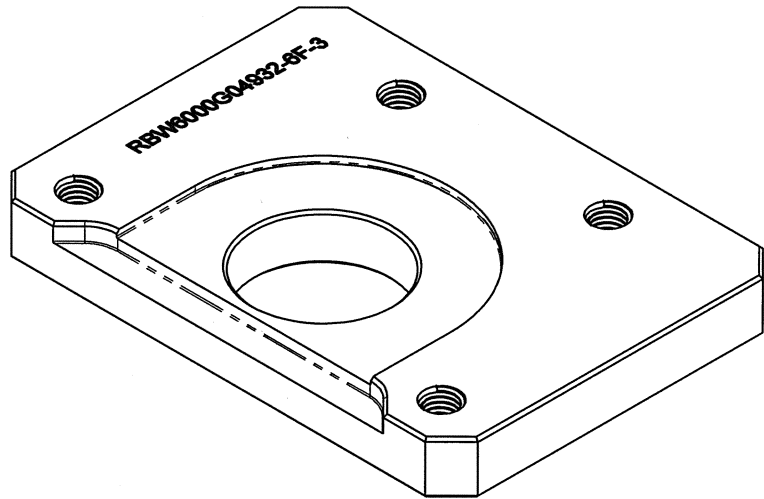
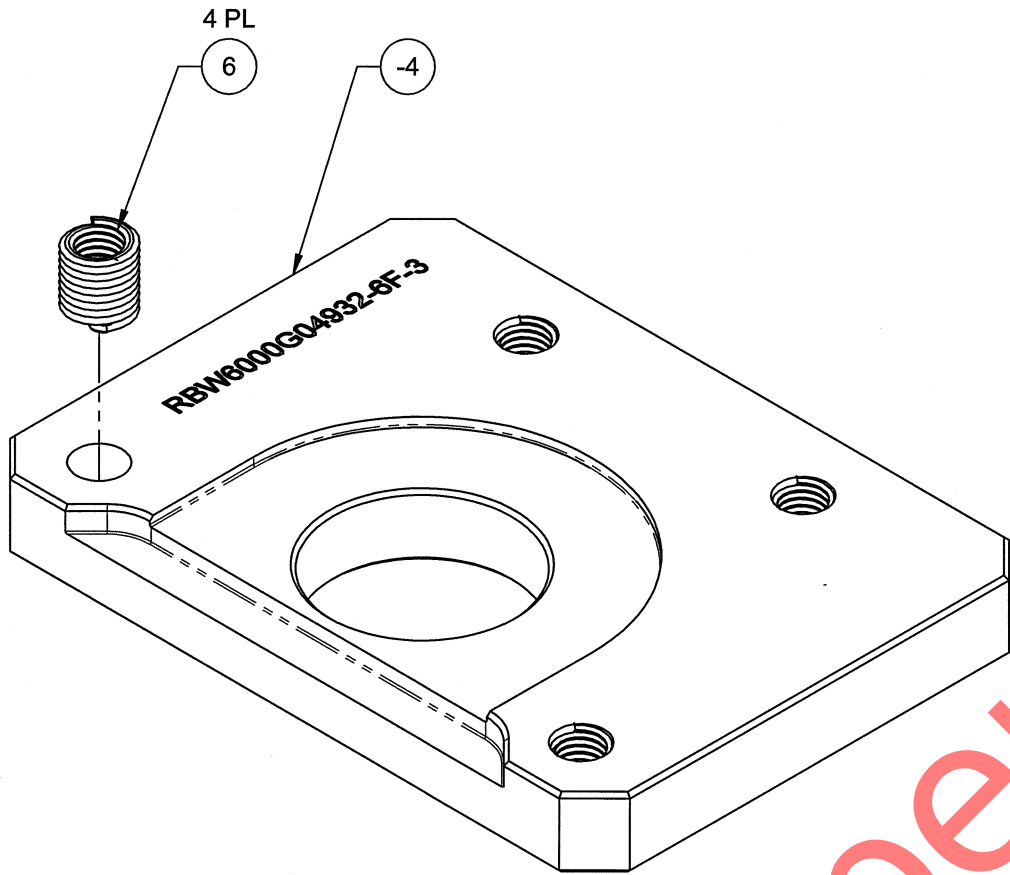


**RBW6000G04932-6F-2 M/R SCISSOR VISE PLATE 1**

- NOTES:
- 1) MATERIAL: 6061-T6 / 7075-T6
  - 2) HEAT TREAT: N/A
  - 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) REMOVE ALL SHARP EDGES AND BURRS
  - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RBW6000G04932-6F-1", AS SHOWN

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	RQ	RBW6000G04932-6F	SHEET 3 OF 5
APPROVED		TITLE	SCALE
		M/R SCISSOR VISE ASSY	NTS
DATE	2019-08-13	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM #	QTY	PART #	PART TITLE
-4	1	RBW6000G04932-6F-4	M/R SCISSOR VISE PLATE 2
6	4	MS21209F4-15	SS HELICAL INSERT 1/4"-28 X 3/8" LG.



**RBW6000G04932-6F-3 M/R SCISSOR VISE ASSY 2**

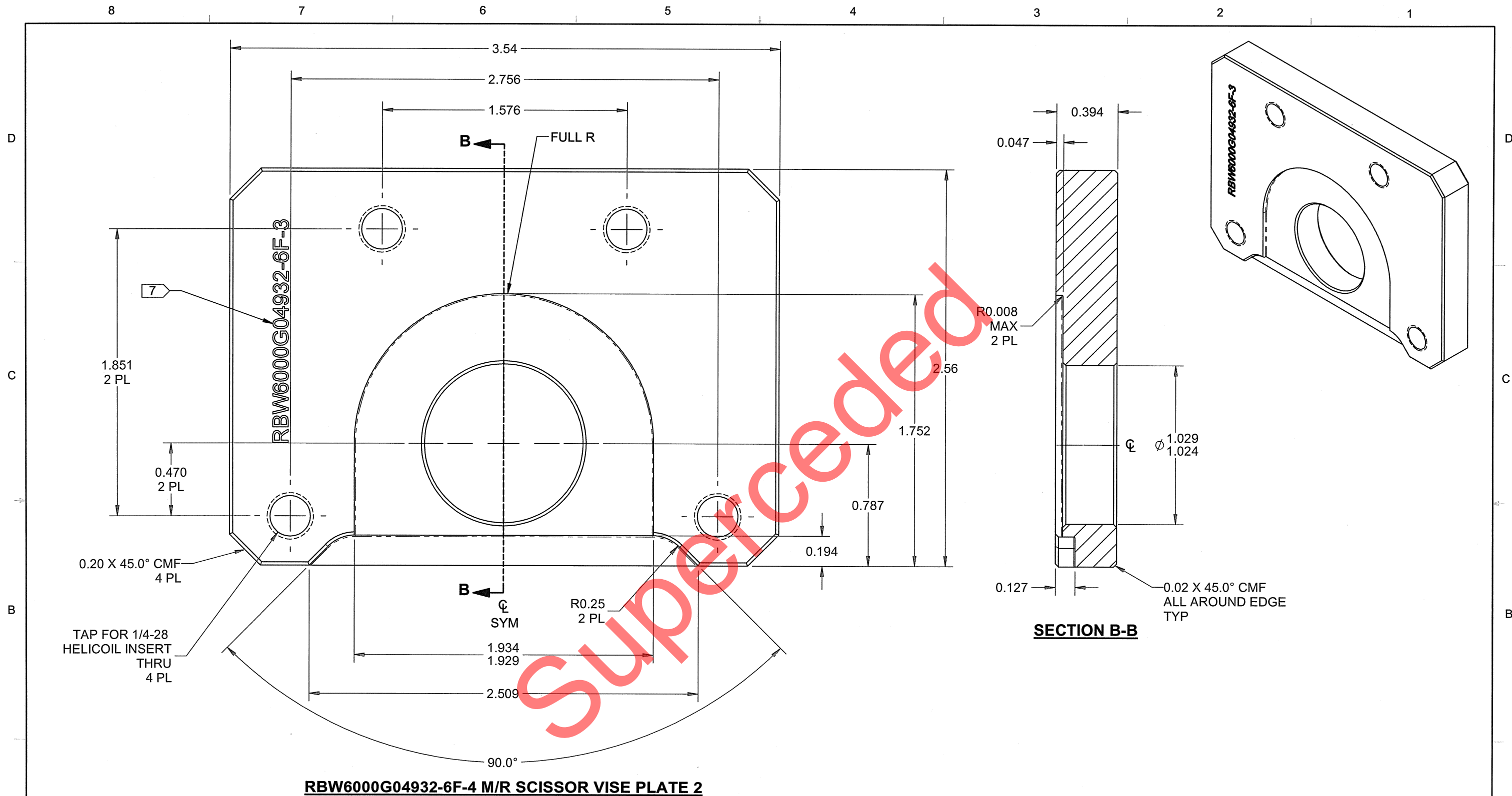
8

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	RQ	RBW6000G04932-6F	SHEET 4 OF 5
APPROVED	VP	TITLE	SCALE
DATE 2019-08-13		M/R SCISSOR VISE ASSY	NTS
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**RBW6000G04932-6F-4 M/R SCISSOR VISE PLATE 2**

- NOTES:
- 1) MATERIAL: 6061-T6 / 7075-T6
  - 2) HEAT TREAT: N/A
  - 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) REMOVE ALL SHARP EDGES AND BURRS
  - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RBW6000G04932-6F-3", AS SHOWN

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	RQ	RBW6000G04932-6F	SHEET 5 OF 5
APPROVED		TITLE	SCALE
		M/R SCISSOR VISE ASSY	NTS
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